

Work Order ID 83024

83024

Page 1

May-22-12 1:52:36 PM

Item ID: D206-642-211

Accept

N900040100

Setup Start *NS1*

Revision ID:

Item Name: Skidtube LH

Stop *NS2*

Start Date: 4/12/12 **Start Qty:** 1.00 ***1***

Cust Item ID:

Required Date: 4/26/12 **Req'd Qty:** 1.00 *** 1 ***

Customer:

Reference:

Approvals: **Process Plan:** W **Date:** **Tooling:** **Date:**

Run Start *NR1*

QC: Date: SPC (Y/N): Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
-----------------	---------------------

IIN-D206-642

O

100

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP206-642-211 CHG006

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

Work Order ID 83024

83024

Page 2

May-22-12 1:52:36 PM

Item ID: D206-642-211

Accept

N900040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Skidtube LH

Start Date: 4/12/12 Start Qty: 1.00

1

Cust Item ID:

Required Date: 4/26/12 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging					/x			5
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D206-642-211 Location: _____								12-7-3
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							12/7/5
Quality Control									

MF
12-07-04

Picklist Print

May-22-12 1:52:35 PM

Page 1

Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev: J04.08.06 Revised Step 4 per CHG003KJ/JLMJ04.08.06
IPP Rev: K 07-12-04 ECN 1080p DD verified by: IPP rev L 10.02.02 per IIN rev
M EC verified by: JLM IPP REV: M 11.11.17 PER IIN REVO DD VERF; EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D206-642-241 Replacement Skidtube		Manufactured	No			110	Each	0.0000	1	1		83031	
D206-651-041 206A/B GHW		Manufactured	No			110	Each	20.0000	1	1		JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				FG120		5							
				79558		5							
				FG125		15							
				83042		15							
D2665-1 Saddle, LH Fwd Aft Out 206		Manufactured	No			110	Each	5.0000	2	2		JB	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST436		5							
				82374		5							
D2666-1 Saddle, LH Fwd Aft In 206		Manufactured	No			110	Each	3.0000	2	2		JB 82386	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST426		3							
				60870		3							
AN3-41A Bolt		Purchased	No			110	Each	433.0000	8	8		JB 12/06/19	
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST354		433							
				120498		83							
				121162		150							
				121243		200							

B83031

Picklist Print

May-22-12 1:52:35 PM

Page 2

Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2652
Bushing

Manufactured No

110 Each 659.0000

16 16

Location

Loc Qty

Loc Code

FG 44
31985 44
ST013 615
73836 36
81951 61
83744 518

83744

MS21042L3
Nut

Purchased No

110 Each 2,480.0000

8 8

Location

Loc Qty

Loc Code

ST300 2480
117885 32
119017 1060
119075 138
121349 345
121444 905

121349

AN960JD10
Washer
AN5-7A
Bolt

NAS1149D0363J

Purchased No

110 Each 0.0000

8 8

Purchased No

110 Each 2,589.0000

4 4

Location

Loc Qty

Loc Code

ST337 2589
119017 2589

119017

AN5-11A
Bolt

Purchased No

110 Each 492.0000

4 4

Location

Loc Qty

Loc Code

ST337 492
118191 13
119512 479

119512

AN960JD516
Washer

NAS1149D0563J

Purchased No

110 Each 0.0000

8 8

May-22-12 1:52:35 PM

Shop Packet Print

Page 2

Picklist Print

May-22-12 1:52:35 PM

Page 3

Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

AN4-6A Bolt Purchased No 110 Each 1,687.0000 12 20

Location	Loc Qty	Loc Code
355	395	
121631	395	
ST356	1292	
119017	792	
121243	500	

121631

AN960JD416 Washer Purchased No 110 Each 30.0000 24 24

Location	Loc Qty	Loc Code
ST351	30	
116289	10	
119097	20	

121912

MS21042L4 Nut Purchased No 110 Each 4,650.0000 12 12

Location	Loc Qty	Loc Code
ST300	4650	
119075	125	
121011	1262	
121444	2963	
121652	300	

121444

AN6-44A Bolt Purchased No 110 Each 69.0000 2 2 12/06/19

Location	Loc Qty	Loc Code
ST343	7	
119127	7	
st510	62	
119036	62	

119036

Picklist Print

May-22-12 1:52:35 PM

Page 4

Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

MS21042L6
Nut

Purchased No

110 Each 658.0000

2

JB

h

Location

Loc Qty

Loc Code

ST300

658

117677

25

118384

3

118927

48

119075

382

120308

200

119075

AN960JD616
Washer

NAS1149D0663J

Purchased No

110 Each 0.0000

4

121444

JB

h

AN4G5A
BOLT

Purchased No

110 Each 199.0000

0

JB

h

Location

Loc Qty

Loc Code

ST355

199

112243

139

119017

60

119017

AN960C416
washer

NAS1149C0463R

Purchased No

110 Each 0.0000

11

119097

JB

h

SD3413-1
Ring

Manufactured No

110 Each 73.0000

11

JB

JB

12/06/19

h

Location

Loc Qty

Loc Code

ST420

4

79233

4

ST464

69

76754

1

80224

7

83307

41

83867

20

83307

, Picklist Print

May-22-12 1:52:35 PM

Page 5

Work Order ID: 83024

Parent Item: D206-642-211

Parent Item Name: Skidtube LH

Start Date: 4/12/12

Required Date: 4/26/12

Start Qty: 1.00

Required Qty: 1.00

D2712

Set Screw

Manufactured No

110 Each 855.0000

10 10

Location

Loc Qty

Loc Code

FG	50	
29962	50	
ST017	805	
79585	105	81871
81871	200	
83559	250	
84433	250	

D2884

Saddle Spacer

Manufactured No

110 Each 83.0000

2 2

Location

Loc Qty

Loc Code

FG	10	
29453	10	
ST020	73	
76751	73	76751

D2885

Saddle Spacer

Manufactured No

110 Each 74.0000

2 2

Location

Loc Qty

Loc Code

FG	10	
29199	10	
ST020	64	
76752	64	76752

May-22-12 1:52:35 PM

Shop Packet Print

Page 5

4.3 206A/B HIGH GEAR SKIDTUBES

ITEM	QTY -211	QTY -212	QTY -213	QTY -214	QTY -241	QTY -247	PART NUMBER	DESCRIPTION
	X						D206-642-211	SKIDTUBE INSTALLATION, LH
		X					D206-642-212	SKIDTUBE INSTALLATION, RH
			X				D206-642-213	SKIDTUBE INSTALLATION, LH, THRU BOLT
				X			D206-642-214	SKIDTUBE INSTALLATION, RH, THRU BOLT
	1	1	1	1	X		D206-642-241	SKIDTUBE
						X	D206-642-247	*WEARSHOE KIT (REPLACES -243)
	1	1	1	1			D206-651-041	* 206.GHW ADAPTER ⁽³⁾
1					1		D2650-3	SKIDTUBE ASSEMBLY
2A					18		D2651-1	* PLUG ⁽¹⁾
2B					18		D2651-3	* O-RING ⁽¹⁾
3					1		D2646	* AFT CAP ⁽¹⁾
4					2		MS27039-1-08	* SCREW ⁽¹⁾
5					2		NAS1149D0332J	* WASHER ⁽¹⁾ (OR AN960JD10L)
6	1		1				D2665-1	SADDLE, FWD OUT, LH
6		1		1			D2665-2	SADDLE, FWD OUT, RH
7	1		1				D2666-1	SADDLE, FWD IN, LH
7		1		1			D2666-2	SADDLE, FWD IN, RH
8	1						D2665-1	SADDLE, AFT OUT, LH
8		1					D2665-2	SADDLE, AFT OUT, RH
8			1				D2667-1	SADDLE, AFT OUT, LH
8				1			D2667-2	SADDLE, AFT OUT, RH
9	1						D2666-1	SADDLE, AFT IN, LH
9		1					D2666-2	SADDLE, AFT IN, RH
9			1				D2668-1	SADDLE, AFT IN, LH
9				1			D2668-2	SADDLE, AFT IN, RH
10	8	8	8	8			AN3-41A	BOLT
11	16	16	16	16			D2652	BUSHING
12A	8	8	8	8			MS21042-3	* NUT (OR MS21042L3)
12B	8	8	8	8			NAS1149D0363J	* WASHER (OR AN960JD10)
13	4	4	4	4			AN5-7A	BOLT
14	4	4	4	4			AN5-11A	BOLT
14A			2	2			AN5-32A	* BOLT ⁽²⁾
14B			2	2			MS21042-5	* NUT (OR MS21042L5) ⁽²⁾
15	8	8	8	8			NAS1149D0563J	* WASHER (OR AN960JD516)
16	12	12	12	12			AN4-6A	BOLT
17	24	24	24	24			NAS1149D0463J	* WASHER (OR AN960JD416)
18	12	12	12	12			MS21042-4	* NUT (OR MS21042L4)
20A					4	4	D3537-1	WEARPAD (REPLACES D2648-3)
21A					1	1	D3537-3	WEARPAD (REPLACES D3429-1)
22A					1	1	D3535-13	WEARSHOE (REPLACES D2656-13)
22B					1	1	D3536-13	GASKET
23A					1	1	D3535-21	WEARSHOE (REPLACES D2656-21)
23B					1	1	D3536-21	GASKET
24A					1	1	D3535-33	WEARSHOE (REPLACES D2656-33)
24B					1	1	D3536-33	GASKET
26A					44	44	MS27039C1-08	SCREW
26B					44	44	NAS1149C0332R	WASHER (OR AN960C10L)
26C					44		ALS7-1032-130	* INSERT ⁽¹⁾ (or AKS4-1032-130, ALS4-1032-130, AELS-1032-130)
28	2	2	2	2			AN6-44A	BOLT
29A	2	2	2	2			MS21042-6	NUT (OR MS21042L6)
29B	4	4	4	4			NAS1149D0663J	* WASHER (OR AN960JD616)
34	1	1	1	1			AN4C5A	BOLT
35	1	1	1	1			NAS1149C0463R	WASHER (OR AN960C416)
36	1	1	1	1			D3413-1	RING (REPLACES D2655)
37	10	10	5	5			D2712	SET SCREW
38	2	2	2	2			D2884	SADDLE SPACER
39	2	2	2	2			D2885	* SADDLE SPACER

NOTES: ⁽¹⁾ DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE⁽²⁾ MAY BE REQUIRED ON -213/-214 INSTALLATIONS⁽³⁾ NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

• COPYRIGHT © 2000 BY DART AEROSPACE USA, INC. •

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.

Revision: 0

Date: 11.06.15